

The words in **Friction** of length of at least 3 are:

fro **fir** fit **fin** for **rio**  
rot **ron** ito **ion** cot **con**  
tin **ton** oft **nor** not **fort**  
foci **font** rift **rico** riot **ifni**  
iron **icon** into **corn** coin **trio**  
torn **toni** orin **frito** front **fiori**  
croft **tonic** ironic **nitric** fiction **friction**